

## SHYAM RUBBER PRODUCTS

CHENNAI - 600098	
TO,	DATE : 08.10.2024
Mr.BHANUMURALI	REF NO : 05/24-25
MAYA APPLIANCES [P] LTD	
THORAIPAKKAM CHENNAI - 97	
	<b>QUOTATION</b>
ITEM DESCRIPTION	DOME GASKET 0.5 ltr height - 16.5mm
COSTING DETAILS : -	CM-MG1153-AA
RAW MATERIAL	<b>SILICON RUBER</b> <b>BLUE COLOUR</b>
COMPOUND RATE / KG	325.00
COMPONENT WEIGHT WITH WASTAGE (GMS)	28
COMPONENT MATERIAL COST	9.10
MACHINE RATE / SHIFT (RS.)	1500
NO. OF CAVITY (NOS.)	2
CYCLE TIME	270
EFFICIENCY %	85%
NO OF PIECES / SHIFT	181
LABOUR CHARGES (RS.)	8.27
PROFIT @ 5%	1.76
TRIMMING, PUNCHING, OVEN EXPENSE & BUFFING	0.15
PACKING & FORWARDING CHARGES (RS.)	0.05
DRILLING & TAPPING	0.00
TOOL COST	0.00
<b>TOTAL COST (RS.)</b>	<del>19.33</del> <b>17.50/=</b>
<b>FINAL PRICE AFTER ROUNDING OFF</b>	

Existing silicon cast:-

CM.MG1162-AA - 19 Syam K.H  
17 - clear  
19 - Blue

CM.MG1153-AA - 19  
Weight in grams increased

CM-MG1162-AA - sky blue  
CM-MG1153-AA - clear

OK  
S.r. Jull  
08/10/24  
(S.R. JULL)